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# **Technical manual**

for installation, use and maintenance of heat pump





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THE FIRST START-UP MUST BE DONE BY AUTHORIZED PERSON OTHERWISE PRODUCT WARRANTY IS NOT VALID

> Heat pump Tower-S/170

TU-DTT-06-2023-ENG

# 1. Design and compatibility

## 1.1 Outdoor units

#### Table 1.1: Outdoor units

Capacity	6 kW	10 kW	16 kW
Model	SHPAO6RP24CM	SHPAO10RP24CM	SHPAO16RP24P3CM
Power supply (V/Ph/Hz)	220-240/1/50	220-240/1/50	380-415/3/50
Appearance			

#### 1.2 Indoor unit

Table 1.2: Indoor unit

Model	SHPAI60RP24CM-EHT170	SHPAI100RP24CM-EHT170	SHPAI160RP24CM-EHT170
Power supply (V/Ph/Hz)	220-240/1/50		380-415/3/50
Compatible outdoor unit model	SHPAO6RP24CM	SHPAO10RP24CM	SHPAO16RP24P3CM
Appearance			

# 2. Specifications

#### Table 2.1: SHPAO6(10)RP24CM specifications<sup>1</sup>

Model name			SHPAO6RP24CM	SHPAO10RP24CM	SHPAO16RP24P3CM
Compatible hydronic box			SHPAI60RP24CM-EHT170	SHPAI100RP24CM-EHT170	SHPAI160RP24CM-EHT170
Power supply V/Ph/Hz		220-24	380-415/3/50		
Heating (A7W35)	Capacity	kW	6.20	10.0	16.0
	Rated input	kW	1.24	2.00	3.56
	СОР		5.00	5.00	4.50
Heating (A7W45)	Capacity	kW	6.35	10.0	16.0
	Rated input	kW	1.69	2.63	4.44
	СОР		3.75	3.80	3.60
Heating (A7W55)	Capacity	kW	6.00	9.50	16.0
	Rated input	kW	2.00	3.06	5.52
	СОР		3.00	3.10	2.90

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table continued from prev	vious page			1	1	
	Capacity	kW	6.10	8.25	13.3	
Heating (A-7W35)	Rated input	kW	2.00	2.62	4.93	
	СОР		3.05	3.15	2.70	
	Capacity	kW	5.15	6.85	12.5	
Heating (A-7W55)	Rated input	kW	2.58	3.43	6.19	
Cooling (A35W18)	СОР		2.00	2.00	2.02	
	Capacity	kW	6.55	10.00	14.90	
	Rated input	kW	1.34	2.08	4.38	
	EER		4.90	4.80	3.40	
	Capacity	kW	7.00	8.20	14.0	
Cooling (A35W7)	Rated input	kW	2.33	2.48	5.71	
	EER		3.00	3.30	2.45	
Seasonal space heating	Main flow temp. 35°C	2		A+++		
energy efficiency class	Main flow temp. 55°C	:		A++		
	Manual III II	35°C	6.57	7.09	6.28	
	Warmer climate	55°C	4.21	4.62	4.47	
		35°C	4.95	5.20	4.62	
SCOP	Average climate	55°C	3.52	3.47	3.41	
		35°C	4.21	4.32	4.02	
	Colder climate	55°C	2.85	2.99	3.12	
	Main flow temp. 7°C		5.34	5.98	4.67	
SEER	Main flow temp. 18°C		8.21	8.78	6.71	
MOP		А	18	19	14	
MCA		А	14	17	12	
Rated water flow		m³⁄h	1.07	1.72	2.75	
Compressor	Туре		Twin rotary DC inverter			
	Motor type		Brushless DC motor			
Outdoor fan	Number of fans		1			
Air side heat exchanger	Туре		Finned tube			
Refrigerant (R32)	Factory charge	kg	1.50	1.65	1.84	
Throttle type	, ,	0	Electronic expansion valve			
	Туре		Flare			
	Liquid Dia. (OD)	mm	Ф6.35	Ф9.52	Ф9.52	
Piping connections	Gas Dia. (OD)	mm	• • • • •	Φ15.9		
	Min. pipe length	m	2			
	Max. pipe length	m	30			
Installation height	Outdoor unit above	m		20		
difference	Outdoor unit below	m	20			
Sound power level <sup>2</sup>		dB	58	60	68	
Sound pressure level <sup>3</sup>		dB	45	49	55	
Net dimensions (W×H×D)		mm	1008×712×426	1118×865×523	1118×865×523	
Packed dimensions (W×H×D)		mm	1065×800×485	1180×890×560	1180×890×560	
Net/Gross weight		kg	58/64	77/88	112/125	
	Cooling	°C	·	-5 to 43	· · ·	
			-25 to 35			
Operating temperature range	Heating	°C		-25 to 35		

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Notes:

1. Relevant EU standards and legislation: EN14511; EN14825; EN50564; EN12102; (EU) No 811:2013; (EU) No 813:2013; OJ 2014/C 207/02:2014.

2. Test standard: EN12102-1.

3. Sound pressure level is the maximum value tested under the two conditions of Heating: A7W35 and Cooling: A35W18.

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Model name				SHPAI60RP24CM-EHT170	SHPAI100RP24CM-EHT170	SHPAI160RP24CM-EHT170
Compatible outdoor unit model			SHPAO6RP24CM	SHPAO10RP24CM	SHPAO16RP24P3CM	
Function				Heating, cooling and DHW		
Cooling			°C	5 to 25		
Setting water temperature range	Heating		°C	25 to 65		
	DHW <sup>3</sup>		°C	30 to 60		
Power supply			V/Ph/Hz	220-240/1/50 380-415/3/50		
Sound power level <sup>1</sup>		dB	38	42	43	
Sound pressure level	(1m)²		dB	28	30	32
Dimension (W×H×D)		mm	600×2010×600			
Net/gross weight		kg	230/240			
	Piping connections		R	1"		
	Safety valve set pressure		MPa	0.3		
	Drainage pipe connection		mm	Φ25		
	Buffer tank volume		L	30		
		Volume	L	8.0		
Water circuit	Expansion vessel	Max. water pressure	MPa	0.3		
		Pre-pressure	MPa	0.1		
	Water side heat exchanger	ter side heat hanger Type		Plate type		
	Water pump head		m	9		
	Water flow range		m³∕h	0.4~1.25	0.4~2.10	0.7~3.00
	DHW tank volume		L	170		
	DHW expansion vessel		L	11		
DHW	Connections		R	3/4"		
	Safety valve set pressure		MPa	0.6		
-	Optional electric heater		kW	2		
Backup electric	Standard Capacity steps		kW	3 9		9
heater				1		
Definition of the tr	Liquid Dia. (OD)		mm	Φ6.35 Φ9.52		.52
Refrigerant circuit Gas Dia. (OD)		mm	Ф15.9			
Room temperature ra	ange		°C	5 to 35		

Notes:

1. Test standard: EN12102-1.

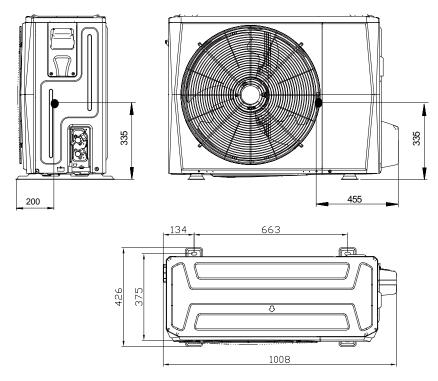
2. Sound pressure level is the maximum value tested under the two conditions of Heating: A7W35 and Cooling: A35W18 for different combination between outdoor unit and hydronic box.

3. Maximum domestic hot water temperature  $60^{\circ}$ C is only available with DHW heater support.

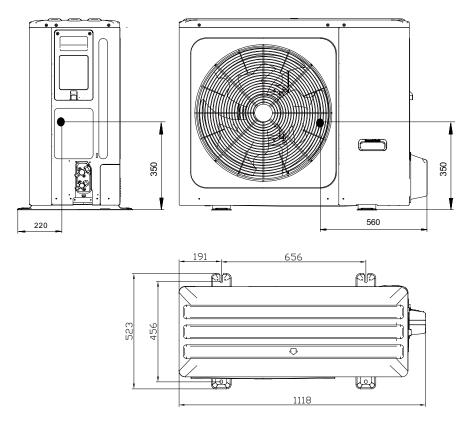
# 3. Dimensions

## 3.1 Outdoor units

Figure 3.1: SHPAO6RP24CM dimensions (unit: mm)

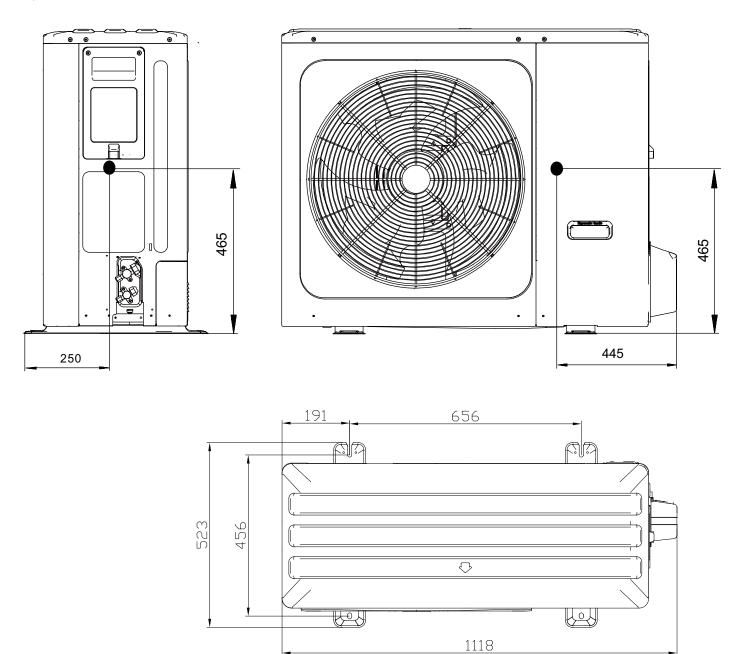


#### Figure 3.2: SHPAO10RP24CM dimensions (unit: mm)



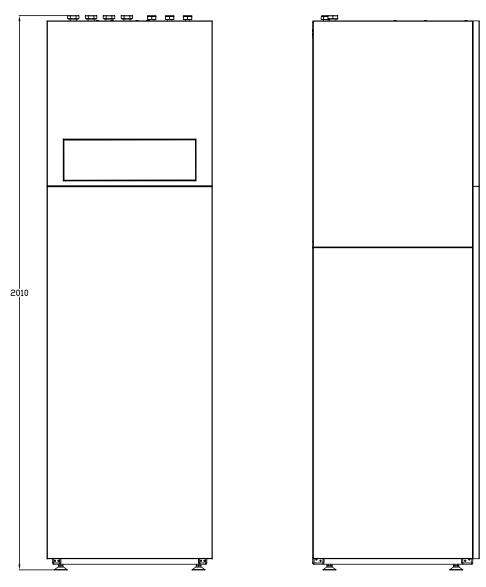
### SHPAO16RP24P3CM

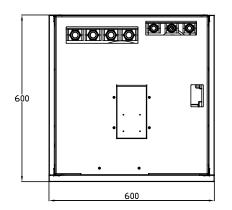
Figure 3.3: SHPAO16RP24P3CM dimensions (unit: mm)



## 3.2 Indoor unit

Figure 3.4: SHPAI60(100,160)RP24CM-EHT170 dimensions (unit: mm)



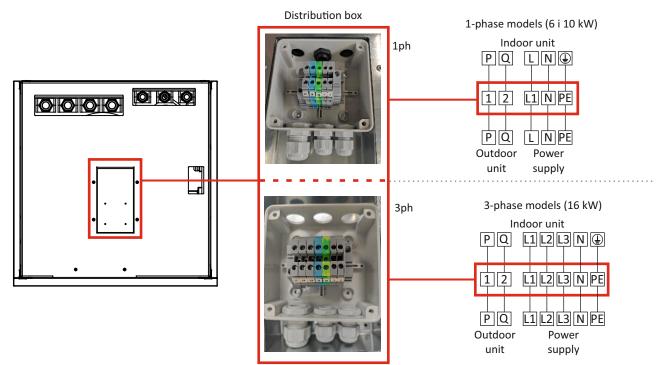


## 4. Wiring diagrams

Wiring diagrams of outdoor units SHPAO6RP24CM, SHPAO10RP24CM and SHPAO16RP24P3CM can be found in technical manual "Heat pumps Arctic Split series". Wiring diagram of indoor unit SHPAI60(100,160)RP24CM-EHT170 is shown on page 22 of technical manual "Heat pumps Arctic Split series". Wiring diagram of control unit HPCU360iCM (black box + panel) can be found in technical manual "Technical manual for control unit" on page 23.

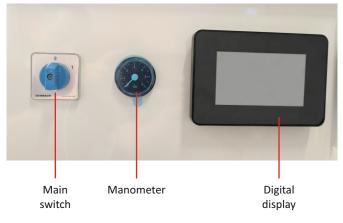
It is neccesary to connect power supply cable of indoor heat pump unit and communication cable between indoor and outdoor unit inside distribution box placed on top of the Tower heat pump. Wiring diagram is shown on picture 4.1.

Figure 4.1: Indoor unit wiring diagram



After connecting the power supply, turn the main switch in position "1". If control unit digital display does not turn on, check the main switch of control unit HPCU360iCM (black box placed behind electronics).

Figure 4.2: Placement of elements behind black glass

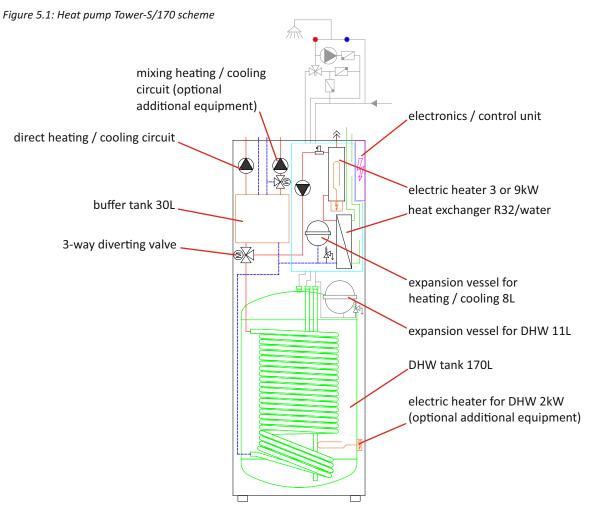


# 5. Installation and connection to the heating and cooling system

## 5.1 Outdoor unit instalation

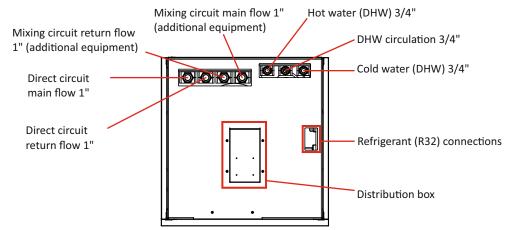
For installation and connection of outdoor and indoor unit follow directions given in Part 3 of technical manual "Heat pumps Arctic Split series".

## 5.2 Indoor unit instalation



The pipes of the heating / cooling system are connected to the indoor unit with straight connectors. It is necessary to follow the labels in Figure 5.2. The flow and return of the mixing heating circuit only exist if the mixing heating circuit is selected as an additional equipment.





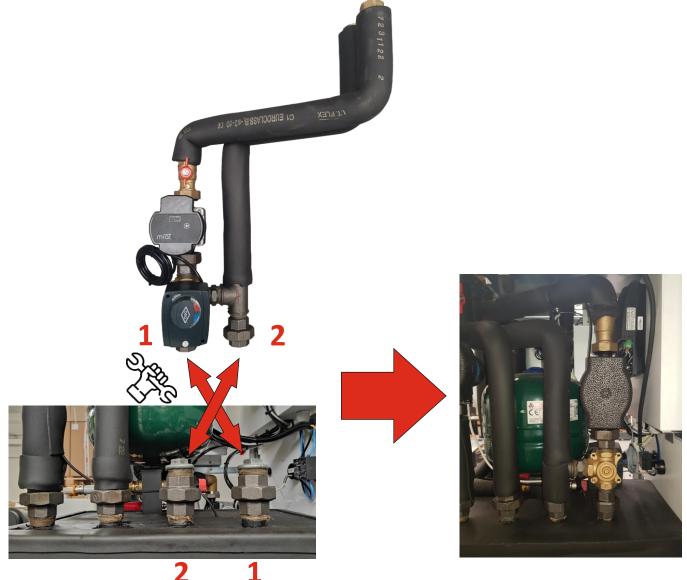
## 5.3 Installation and connection of mixing circuit (HPT-MC) - additional equipment

Mixing heating circuit is additional equipment and, if selected, it should be mounted on Tower unit.

- Mixing circuit set consists of:
- 3-way mixing valve
- motor actuator of 3-way mixing valve
- circulation pump for heating circuit
- insulated pipes
- heating circuit temperature sensor

Mixing heating / cooling circuit set must be connected with a straight connector to the connection on the buffer tank (factory installed plug). The set needs to be fixed with a clamp from the top side, at the exit from the Tower unit. Mixing valve motor actuator must be installed according to manual delivered with the motor actuator. Additional mixing circuit is installed according to figure 5.3. Mixing valve motor actuator should be facing inside of the unit. The pump and the motor actuator of the three-way mixing valve must be connected to the HPCU360iCM control unit at ports 17, 18, PE - pump, and 6, 7, 8, PE - motor actuator of the three-way mixing valve according to the diagram in Figure 5.4. The heating circuit temperature sensor must be installed under the pipe insulation after the circulation pump (figure 5.3) and connected to the HPCU360iCM control unit (ports 41, 42). The mixing heating circuit must be enabled and adjusted in the control unit settings. After installation of the additional mixing valve, system should be filled with water and checked for any leakage.

Figure 5.3: Installation of additional mixing circuit HPT-MC



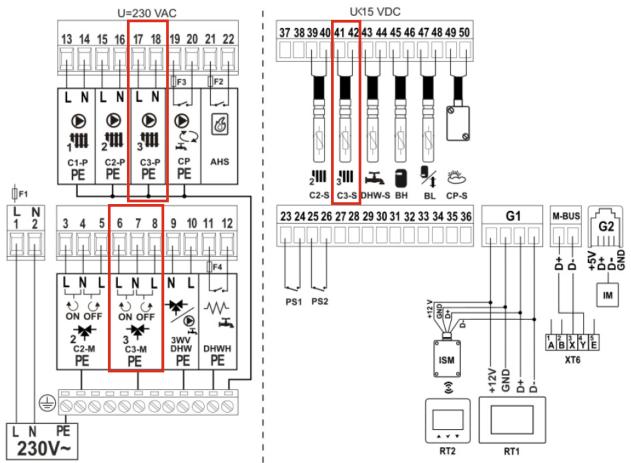
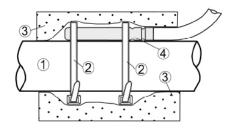


Figure 5.4: Control unit HPCU360iCM wiring diagram - additional mixing circuit

Figure 5.5: Additional circuit temperature sensor installation



- 1 pipe
- 2 clamps
- 3 thermal insulation
- 4 temperature sensor





Company assumes no responsibility for possible inaccuracies in this book originated typographical errors or rewriting. All the pictures and diagrams are principal and it is necessary to adjust each actual situation on the field, in any case the company reserves the right to enter their own products such modifications as considered necessary.

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